

5/41

DART AEROSPACE LTD	Work Order:	24334
Description: Abrasion Strip	Part Number:	D2856-100-325
Dwg: D2856 Rev. A	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.09.26	20
2	GA	Cut to length as per Dwg D2856 (D2586-400) Batch: <u>B23617</u> Identify as D2856-100-325	CZ	05/10/06	20
3	QC6	Inspect dimensions as per Dwg D2856	M	05.10.06	20
4	ST	Identify and Stock	CZ	05/10/06	20
5	AC	Cost / part: <u>1.34</u>	Sgt	05.10.07	20
6	DC	Close W/O <u>1.34</u> Inspect Level 21	Q	05/10/07	20

Rev	Date	Change	Revised By	Approved
A	05.09.21	New issue	KJ/JLM	

RELEASED
05.09.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/10/07

NOTE: Date & initial all entries

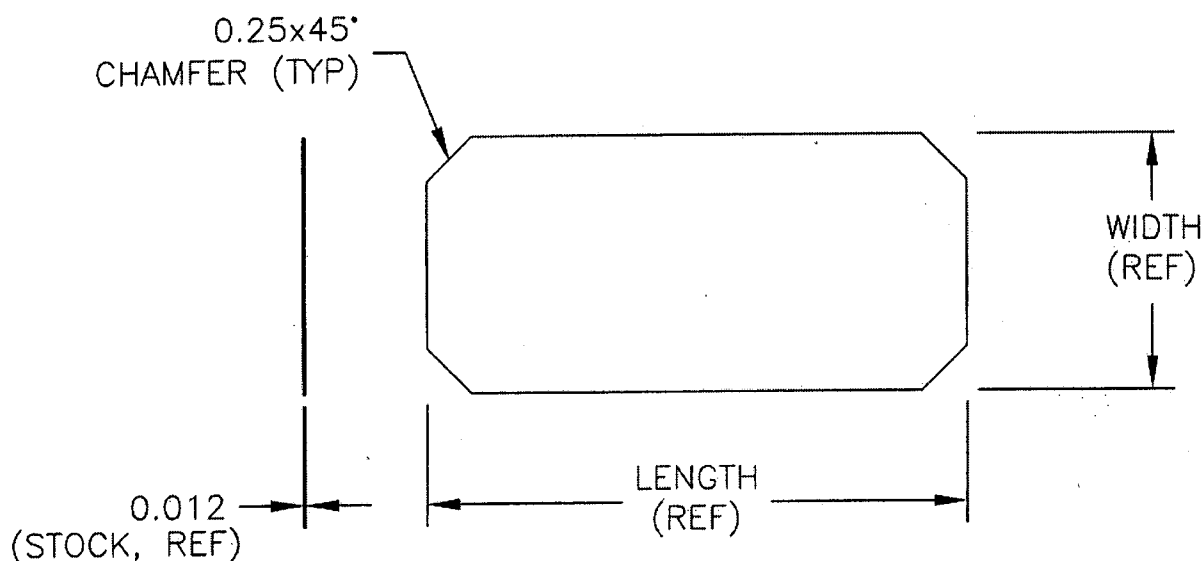
QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00-11-24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012" SHOP COPY

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH |
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-1.75-250 24

SHOP COPY
RETURN TO
ENGINEERING

UNCONFIDENTIAL COPY
SUBJECT TO THE ENTIRE
IN THIS CASE OF

WORK ORDER

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 26, 2005
10:48 am

Work Order No : 0024334
Project Name : D2856-100-325
Project For : WK541
Work Order Type : Main
Main WO Number :
House Part Number : D2856-100-325
Description : Abrasion Strip
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 09-26-05
Est Finish Date : 10-07-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00